Work Order ID 59785 Page 1 Friday, June 11, 2010 12:02:34 PM Item ID: D206-781-011 Accept Setup Start **Revision ID:** Stop Item Name: Floor Protector (Pilot and Co-Pilot) 3 **Start Date:** 6/10/2010 Start Qty: 4.00 Cust Item ID: **Required Date: 6/18/2010** Reg'd Oty: 4.00 **Customer:** Reference: Run Start Date: 10-6211 Tooling: **Approvals:** Date: Stop QC: SPC (Y/N): Date: Date: Sequence ID/ Operation Set Up/ **Tool ID** Tool # Plan Reject Accept Reject Insp. **Work Center ID** Description **Run Hours** Qty Code Number **Qty** Stamp Draw Nbr **Revision Nbr** 100 0.00 510/06/2 DC 0.00 Memo Document Control Photocopy bluefile &type labels per PPP D206-781-011 Chg001 110 Pick Kit 0.00 10.6.23 Packaging 0.00 Memo Packaging

120

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QC4- 100% Inspect kits for completeness

0.00

Es/2/01 2

0.00 Memo

Quality Control

Dart	Aer	ospace	Ltd
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W/O:			WC	RK ORDER CHANG	GES		·-· · · · · · · · · · · · · · · · · ·			<u> </u>
DATE	STEP	PRO	PROCEDURE CHANGE			Зу	Date	Qty	Approval - Chief Eng / Prod Mgr	Approval QC Inspector
Part No: PAR #: Fault (gory:	NCR:	Yes N	o DQA	\ :	_ Date: _	
	Res	solution:	Disposition	າ:	QA: N	QA: N/C Closed: Date:				
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (NCR)				
DATE	STEP	Description of NC		·	ction B	N: 0	Verification		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
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Work Order ID 59785

Friday, June-11, 2010 12:02:34 PM



Page 2

Item ID:

D206-781-011

Accept

Setup Start



Revision ID:

Item Name:

Floor Protector (Pilot and Co-Pilot)

Start Date:

Required Date: 6/18/2010

6/10/2010

OC:

Start Qty: 4.00

Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Date: _____

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Tool ID

Date:

Run

Start

Stop



Sequence ID/

Work Center ID

130

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D206-871-011 Location:

PPP rev:

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Stop

Tool # Plan

Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

10/0k

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W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date:	
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NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC	Description of NC Corrective Actio			Verific	cation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C		QC Inspector
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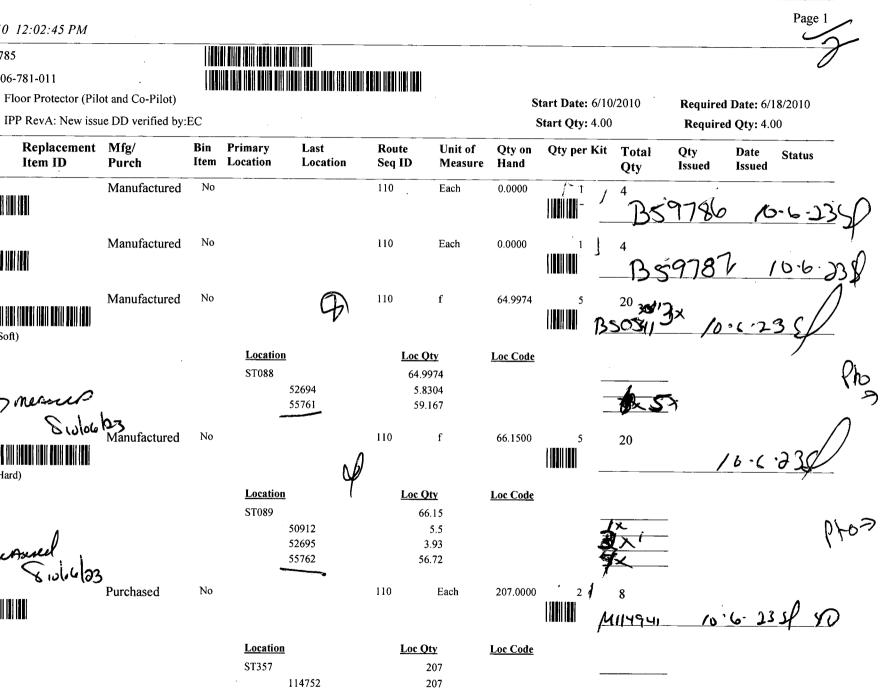
Picklist Print Friday, June 11, 2010 12:02:45 PM Work Order ID: 59785 Parent Item: D206-781-011 Parent Item Name: Floor Protector (Floor Protector (Floor Protector Item Name) Component Item ID/ Replacement Item ID D3874-1 Floor Protector D3874-2 Floor Protector D3800-1-100 Hook and Loop Strip (1" Soft)

cut qty 2 at 30.00" long D3800-3-100

cut qty 2 at 30.00" long

AN4-13A

Hook and Loop Strip (1" Hard)



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w/o:52	3785	WORK ORDER CHANGES					•
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/6/23	100	Eltis are way should be 4x D3800-1-100-300 BLOODS HTTELS 72	P	10.6.23			(0/66/22
10/0/23	2	Oly's noe way should be 4+ 23600-3-190-300 up Date Bon + Wy	S)	7 10:00.gr			12/06/23

Part No: D206-781-011 PAR #: Fault Category: NCR: Yes No DQA: Date:	

		WORK ORD	ER NON-CONFORMAN	CE (NCR)			
	Description of NC	Varification	Annuari	A			
STEP Description of NC Section A		Initial Action Description Sign & Chief Eng Chief Eng Date		Section C	Chief Eng	Approval QC Inspecto	
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	STEP	STEP Description of NC Section A	STEP Description of NC Section A Initial Chief Eng	STEP Description of NC Section A Initial Chief Eng Corrective Action Section B Initial Chief Eng	STEP Description of NC Section A Chief Eng Corrective Action Section B Sign & Date Initial Chief Eng Ch	STEP Section A Initial Chief Eng Action Description Chief Eng Section C Section C	STEP Description of NC Section A Section B Section B Section B Section C Sec

Picklist Print

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Page 2

Work Order ID: 59785

Parent Item:

D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)



Start Date: 6/10/2010

Required Date: 6/18/2010

Component Item ID/ Item ID Purch Replacement Item ID Purch Item ID Item ID Item ID Purch Item ID Ite	Comments:	IPP RevA: New issu	ue DD verified b	y:EC						Start Qty: 4.00		-	ed Qty: 4.00
Location Loc Oty Loc Code ST357 18 107939 18 110 Each 79,0000 2 8					-				Qty on Hand	Qty per Kit			
ST357 18 107939 18 NAS43DD4-20 Purchased No 110 Each 79,0000 2/8 SPACER Location ST279 79 112542 79 NAS43DD4-64 Purchased No 110 Each 74,0000 1 1 4 SPACER Location Loc Oty Loc Code ST279 79 112542 79 NAS43DD4-64 Purchased No 110 Each 74,0000 1 1 4 Location Loc Oty Loc Code		NAS1149D0463J	Purchased	No		,	110	Each	18.0000			6-27	S
NAS43DD4-20 Purchased No 110 Each 79.0000 2/8	M				Location	1	Loc	<u>Qty</u>	Loc Code				
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W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	\:	Date:	
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NCR:			WORK ORDE	ER NON-CONFORMA	ANCE (NCF	R)			
DATE	STEP	Description of NC		on B	Verific	fication Approval		Approvai	
	0121	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		QC Inspector	
		¥							
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IIN-D407-781 Page 60 of 67

5.0 PARTS LIST

5.1 BELL 206 A/B

5.1.1 D206-781-011/-021/-051 FLOOR PROTECTOR KITS

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	Х		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	× .	х	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
		4 · ×		
	1 1		D3874-1 ^	FLOOR PROTECTOR, CO-PILOT
	: 1		D3874-2	FLOOR PROTECTOR, PILOT
	1	1	D3875-1	FLOOR PROTECTOR, PASSENGER
	L	2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4-		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	-مردو		7	
	1 2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	. 2		AN960JD416 ,/	WASHER
	12		NAS43DD4-20 ' .	SPACER
	1 1		NAS43DD4-64 /	SPACER

5.1.2 D206-781-031/-041/-061 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	Х		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
-		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

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Revision: D

Date: 09.07.07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		·								
Part No:		PAR #:	Fault Categ	NCR: Yes	No DQ	o DQA: Date:				
	R	esolution:	Disposition	QA: N/C	QA: N/C Closed:					
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NC	R)				
DATE	STEP	Description of NC Section A	Corrective Action Section		n B	Verifi	ication	Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sect	Section C	Chief Eng	QC Inspector	
			,							